





Jointing Techniques for Compression Fittings

1.	Ensure tube conforms to BS EN 1057	
2.	Select correct fitting for the size of the tube	
3.	Cut ends of tube cleanly across diameter	
4.	Insert tube through the nut and ring up to the tube stop	
5.	Before tightening ensure sealing faces of the joint and threads are clean, a light oil can help reduce friction	
6.	Ensure olive is not placed over any identification marks.	
7.	Hand tighten nuts until all slack is taken up	
8.	Complete tightening using a suitable spanner - avoid over tightening	